

Structural Fuses



Michel Bruneau
Professor, CSEE
University at Buffalo



Energy Dissipation

- Earthquake-resistant design has long relied on hysteretic energy dissipation to provide life-safety level of protection
- Advantages of yielding steel
 - Stable material properties well known to practicing engineers
 - Not a mechanical device (no special maintenance)
 - Reliable long term performance (resistance to aging)
- For traditional structural systems, ductile behavior achieved by stable plastic deformation of structural members = damage to those members
- In conventional structural configurations, serves life-safety purposes, but translates into property loss, and need substantial repairs



Energy Dissipation

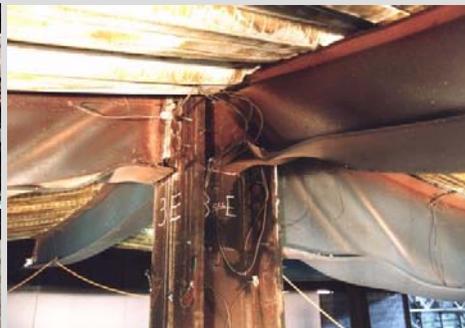


 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Ductility

Brittle (↓)

(Somewhat) Ductile (↓)



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Structural Fuses

- From Energy Dissipation to Structural Fuse
 - Researchers have proposed that hysteretic energy dissipation should instead occur in “disposable” structural elements (i.e., structural fuses)

Analogy

- Sacrificial element to protect the rest of the system.



Weak Link

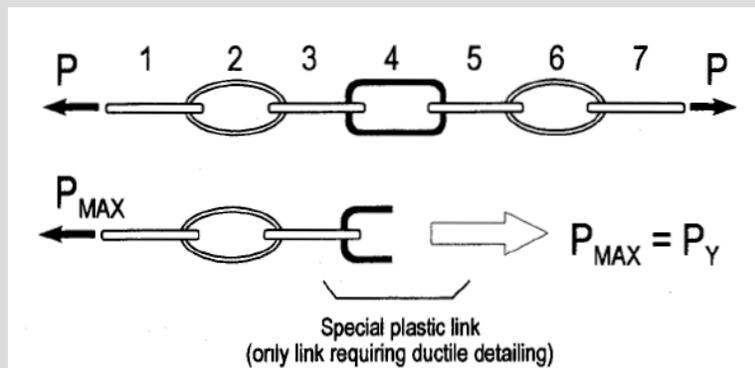
Brittle (↓)

(Somewhat) Ductile (↓)



 MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Capacity Design

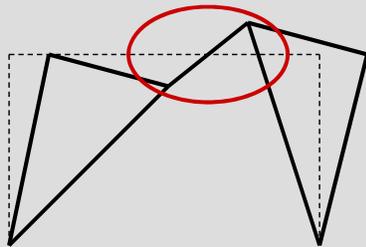


 MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Eccentrically Braced Frames with Tubular Links

Roeder and Popov (1977)

"Ductile Fuse"



Eccentrically Braced Frame

- Ductile seismic behavior
- Concentrating energy dissipation in special elements + capacity design
- Links not literally disposable

Other studies:

- Fintel and Ghosh (1981)
- Aristizabal-Ochoa (1986)
- Basha and Goel (1996)
- Carter and Iwankiw (1998)
- Sugiyama (1998)
- Rezai et al. (2000)

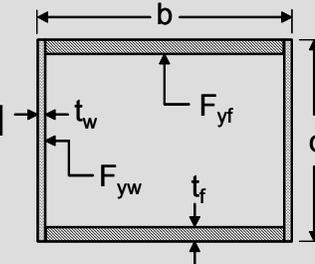
Eccentrically Braced Frame



 MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

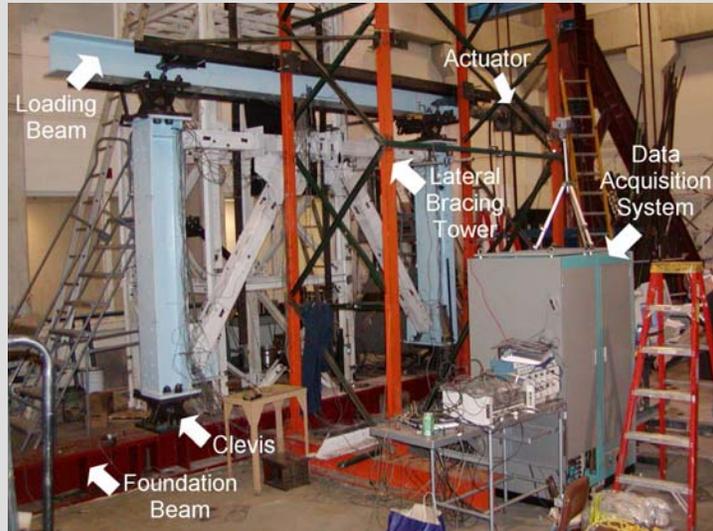
Tubular Eccentrically Braced Frame

- EBFs with wide-flange (WF) links require lateral bracing of the link to prevent lateral torsional buckling
- Lateral bracing is difficult to provide in bridge piers
- Development of a laterally stable EBF link is warranted
- Consider rectangular cross-section – No LTB



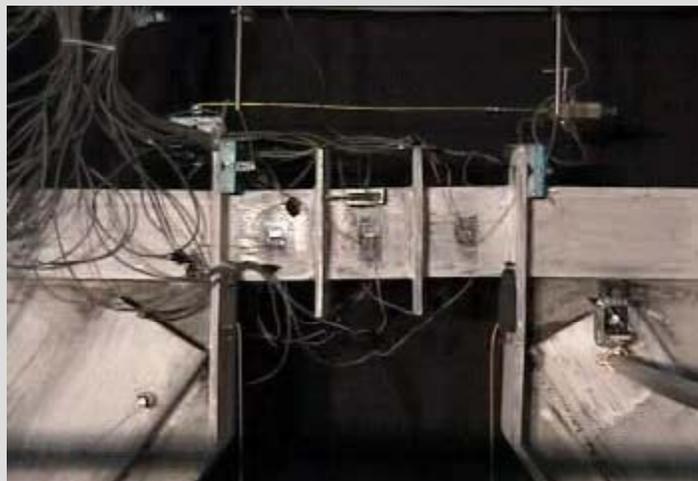
 MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Proof-of-Concept Testing



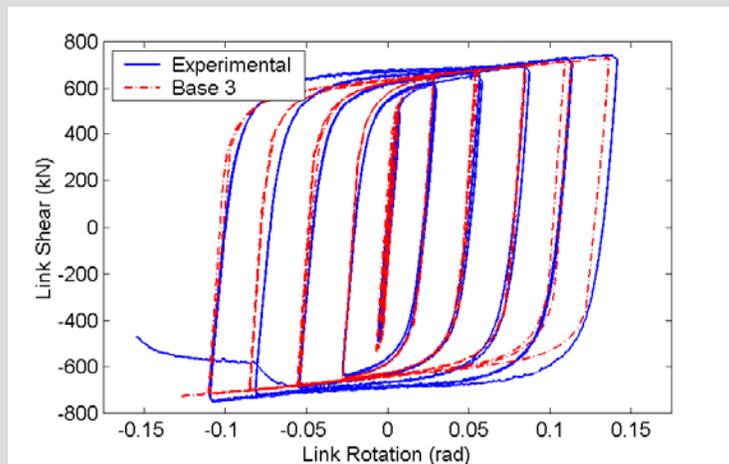
 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Proof-of-Concept Testing



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Finite Element Modeling of Proof-of-Concept Testing



Hysteretic Results for Refined ABAQUS Model and Proof-of-Concept Experiment

 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Link Testing - Results

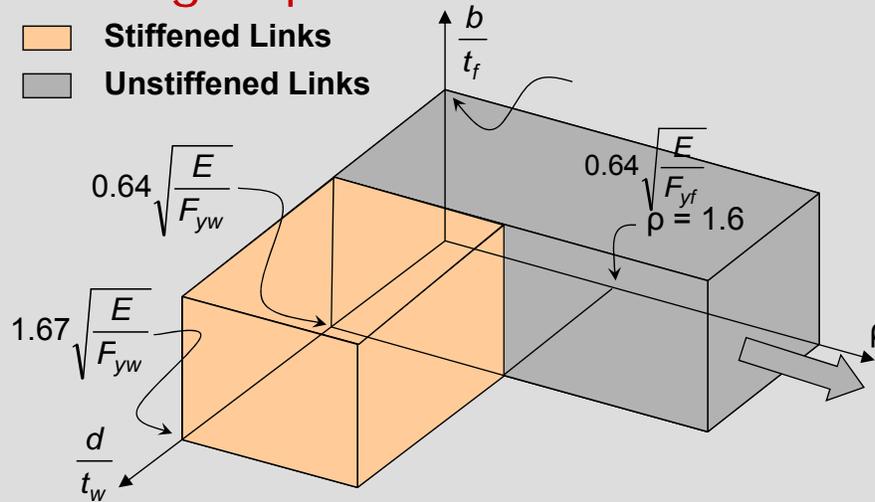
Large Deformation Cycles of Specimen X1L1.6



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

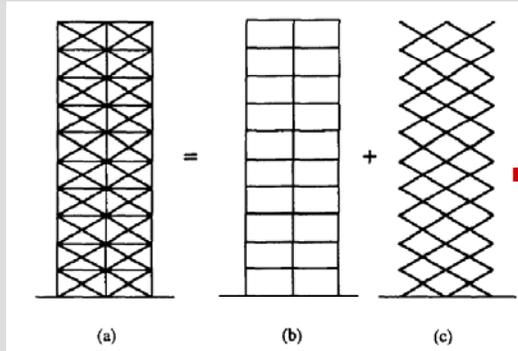
Design Space

- Stiffened Links
- Unstiffened Links



Buckling Restrained Braces in Structural Fuse Application

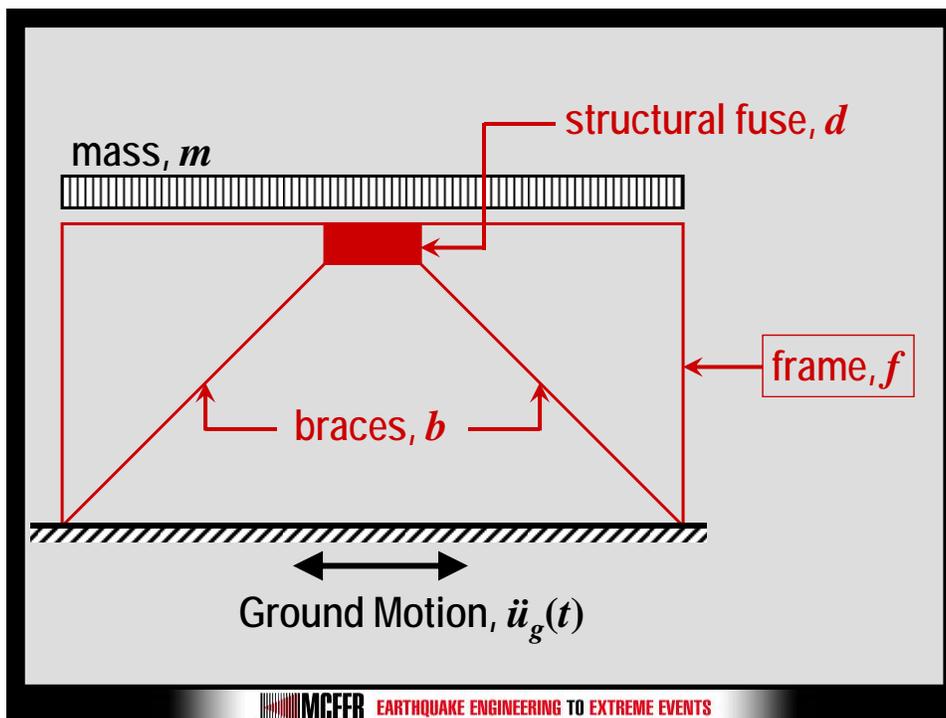
Wada et al. (1992) Damage-controlled or Damage-tolerant Structures



- Ductile elements were used to reduce inelastic deformations of the main structure
- Concept applied to high rise buildings ($T > 4$ s)

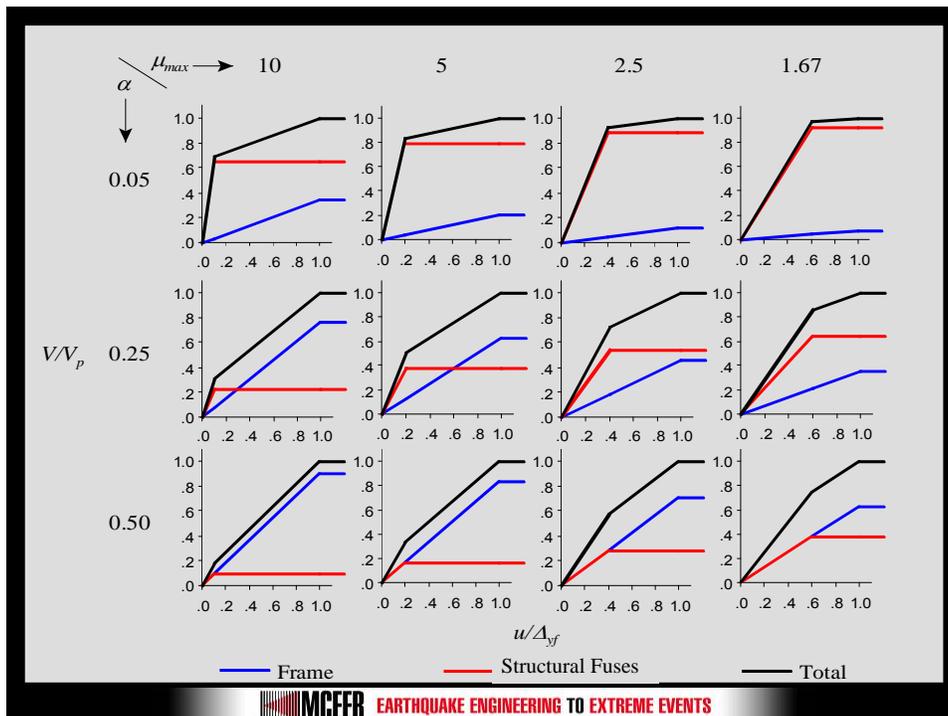
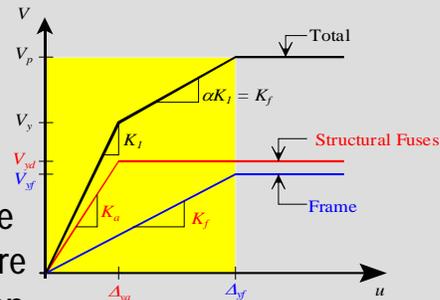
Other studies:

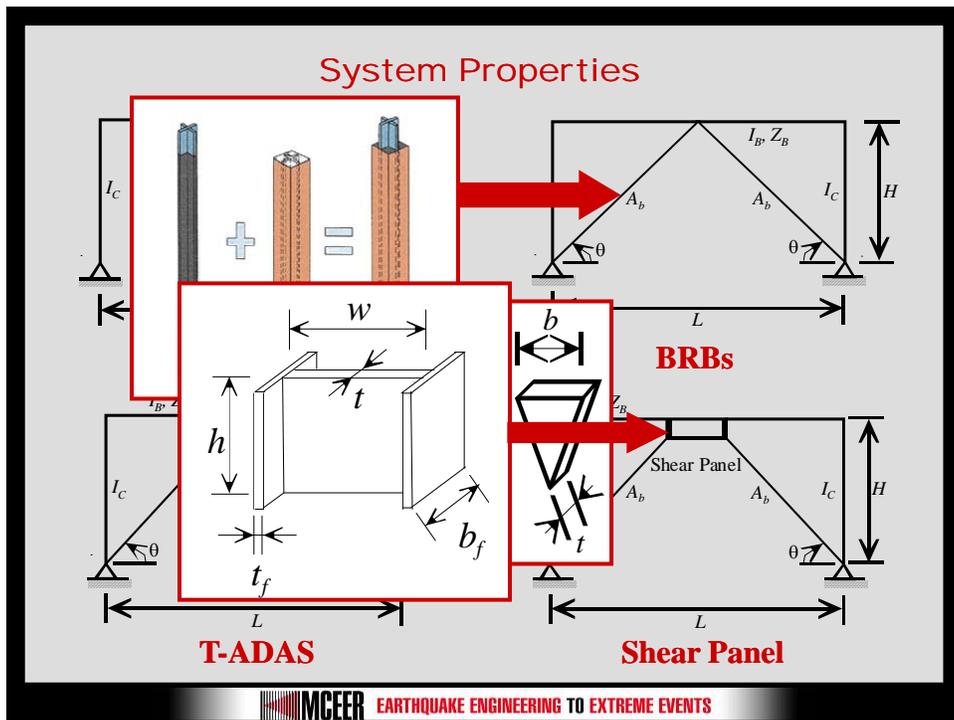
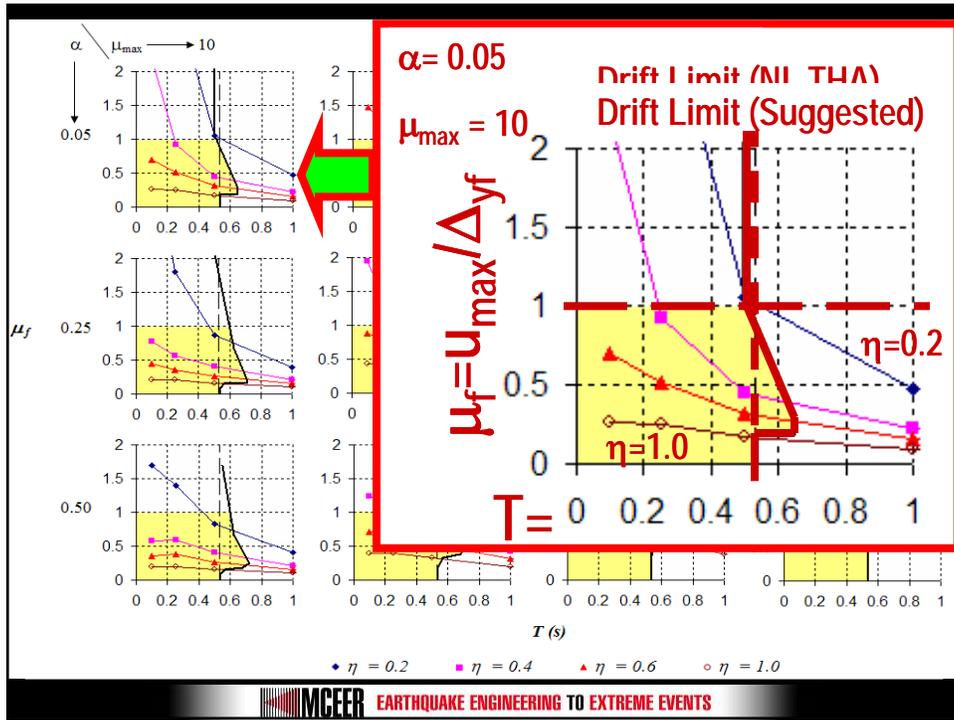
- Connor et al. (1997)
- Shimizu et al. (1998)
- Wada and Huang (1999)
- Wada et al. (2000)
- Huang et al. (2002)



Benefits of Structural Fuse Concept:

- Seismically induced damage is concentrated on the fuses
- Following a damaging earthquake only the fuses would need to be replaced
- Once the structural fuses are removed, the elastic structure returns to its original position (self-recentering capability)

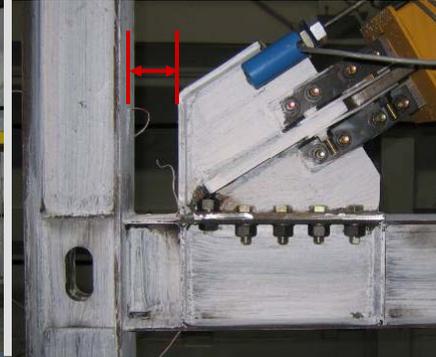




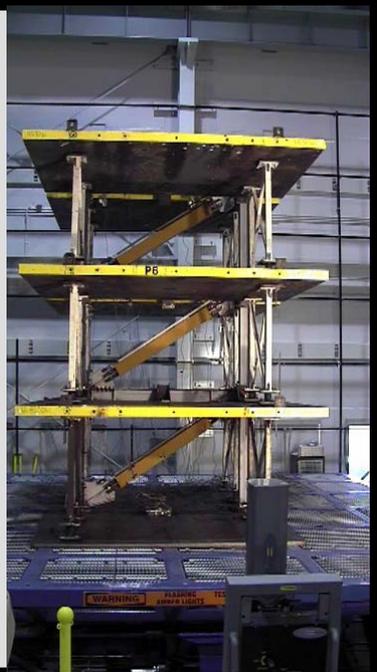


Model with
Nippon Steel BRBs

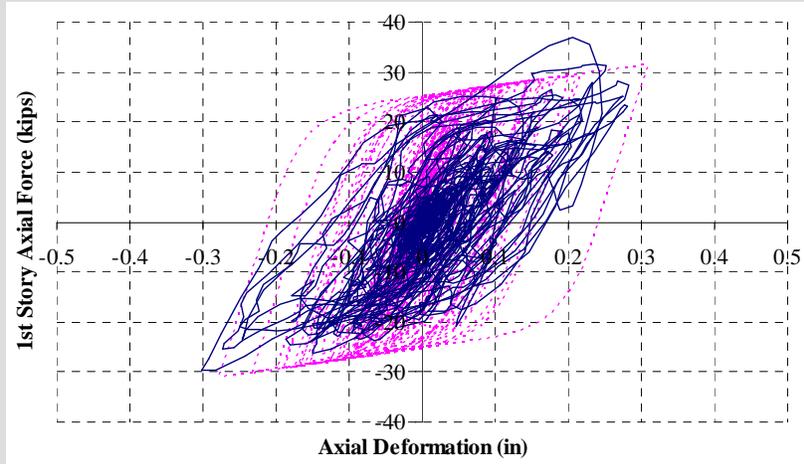
Eccentric Gusset-Plate



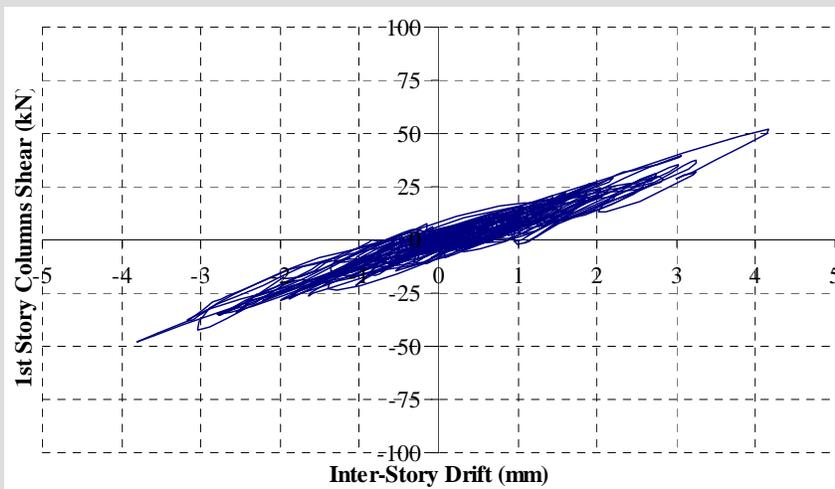
Test 1
(PGA = 1g)



Test 1 First Story BRB



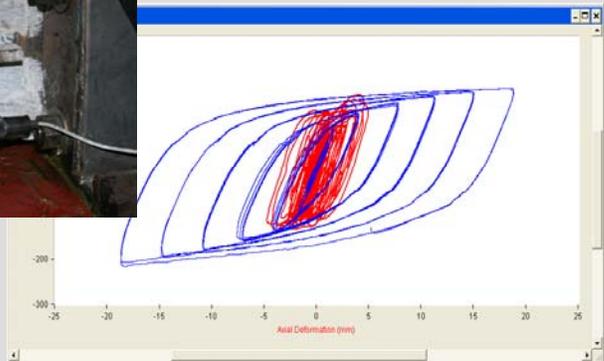
Test 1 (Nippon Steel BRB Frame) First Story Columns Shear





 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Static Test - Nippon Steel BRBs
Note: Replacement is to re-center the building
(not due to BRB fracture life)



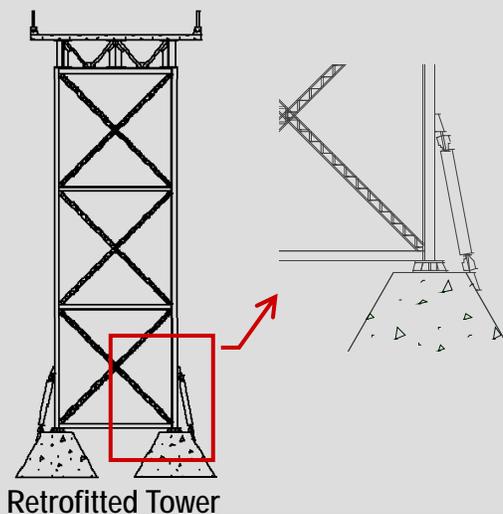
 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Rocking Trusses (Rocking Braced Frames)

 MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Controlled Rocking/Energy Dissipation System

- Absence of base of leg connection creates a rocking bridge pier system partially isolating the structure
- Installation of steel yielding devices (buckling-restrained braces) at the steel/concrete interface controls the rocking response while providing energy dissipation

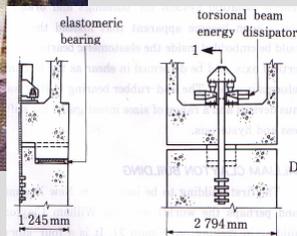
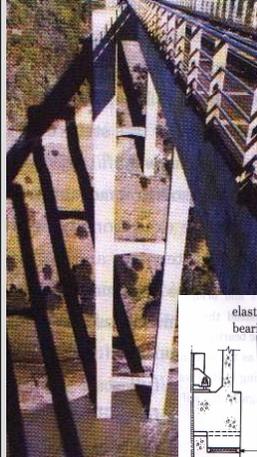


Retrofitted Tower

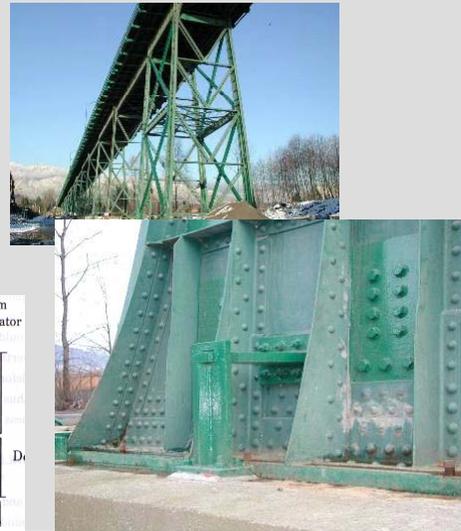
 MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Existing Rocking Bridges

South Rangitikei Rail Bridge

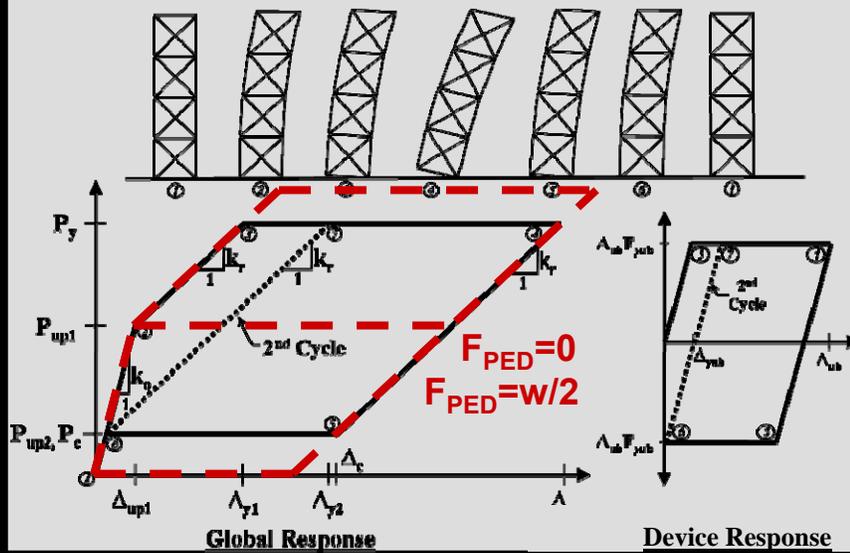


Lions Gate Bridge North Approach



MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Static, Hysteretic Behavior of Controlled Rocking Pier



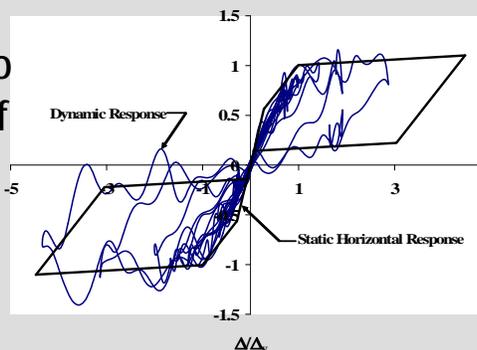
MCEER EARTHQUAKE ENGINEERING TO EXTREME EVENTS

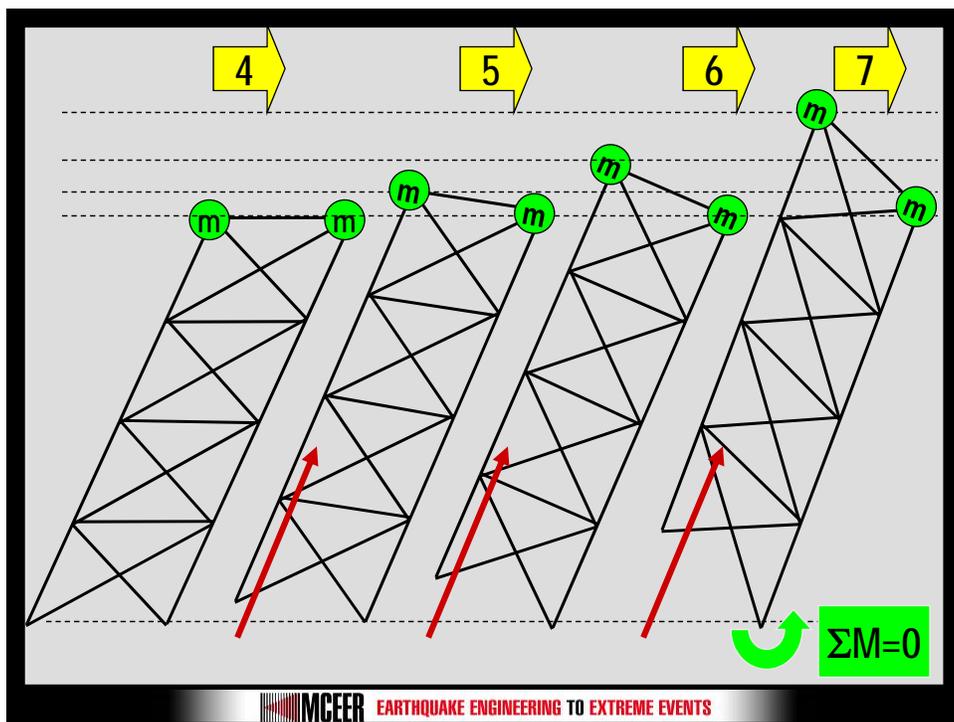
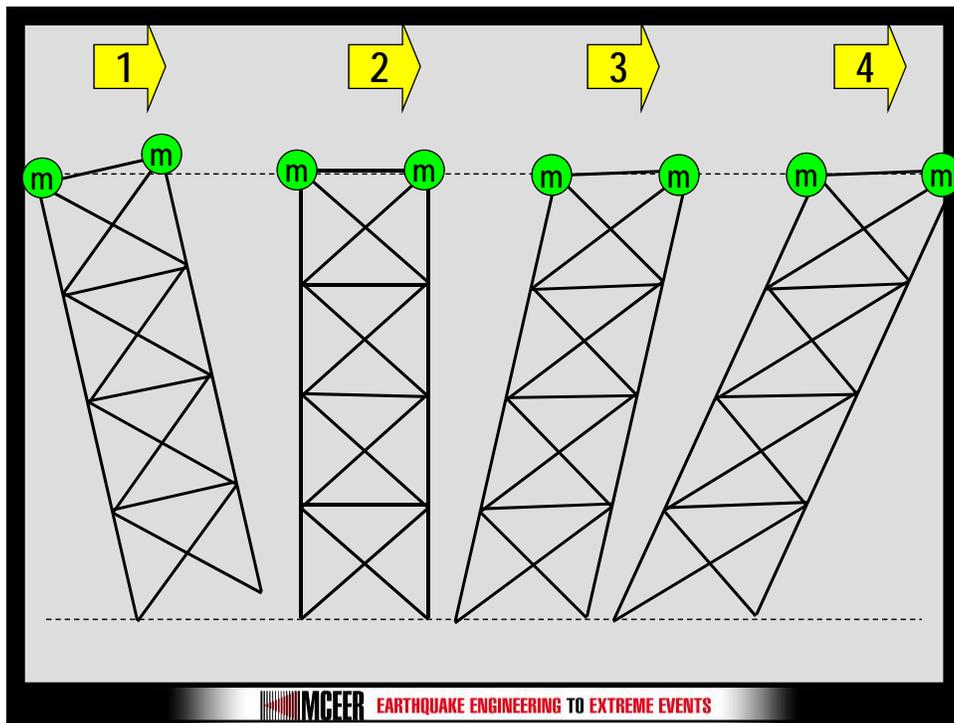
General Design Constraints for Controlled Rocking System

- (1) Deck-level displacement limits need to be established on a case-by-case basis
 - Maintain pier stability
 - Bridge serviceability requirements
- (2) Strains on buckling-restrained brace (uplifting displacements) need to be limited such that it behaves in a stable, reliable manner
- (3) Capacity Protection of existing, vulnerable resisting elements considering 3-components of excitation and dynamic forces developed during impact and uplift
- (4) Allow for self-centering of pier

(3) Capacity Protection (cont.)

- An increase from the static response has been observed due to dynamic excitation of vertical modes of vibration even when subjected solely to horizontal base accelerations



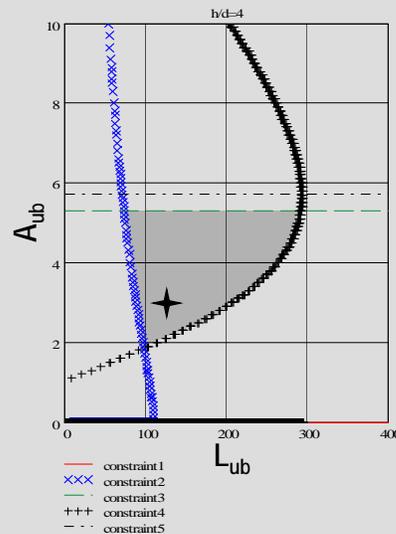


Design Procedure

■ Design Constraints

- Acceleration
Limit forces through vulnerable members using structural "fuses"
- Velocity
Control impact energy to foundation and impulsive loading on tower legs by limiting velocity
- Displacement Ductility
Limit μ_u of specially detailed, ductile "fuses"
- $\beta < 1$ Inherent re-centering (Optional)

Design Chart:



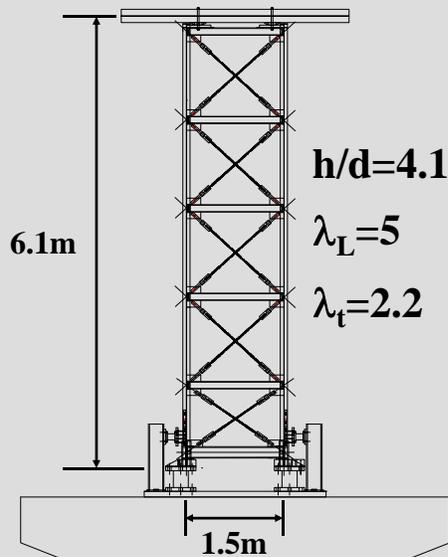
Experimental Testing

■ Artificial Mass Simulation Scaling Procedure

- $\lambda_L > 5$ (Crane Clearance)
- $\lambda_A = 1.0$ (1-g Field)
- $W_m = 70\text{kN}$ ($W_e = 76\text{kN}$)
- $T_{om} = 0.34\text{sec}$ ($T_{oe} = 0.40\text{sec}$)

■ Loading System

- Phase I
 - ◆ 5DOF Shake Table
- Phase II
 - ◆ 6DOF Shake Table



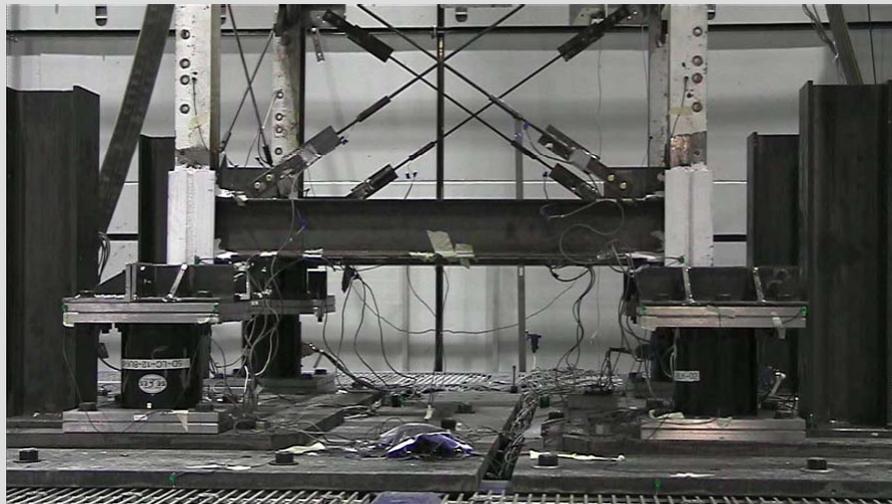


Synthetic EQ 150% of Design
Free Rocking



Synthetic EQ 150% of Design
TADAS Case $\eta_L=1.0$

 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS



Synthetic EQ 150% of Design – Free Rocking

 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS



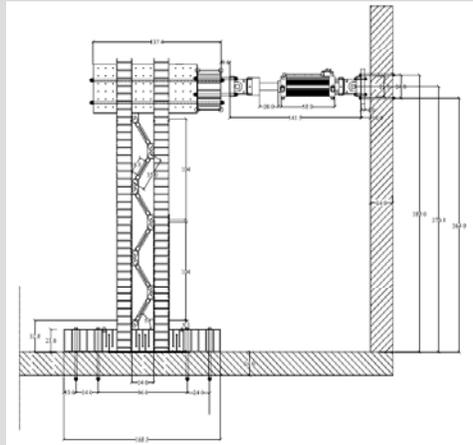
Synthetic EQ 175% of Design - Viscous Dampers

 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

ABC Bridge Pier with Structural Fuses

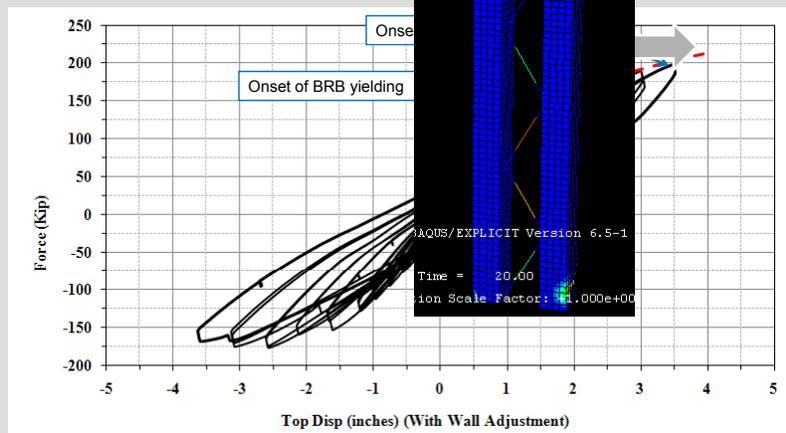
 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Specimen S2-1



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Experimental Hysteresis Curve versus Analytical Hysteresis Curve



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Specimen with BRB Fuses



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Specimen with BRB Fuses



 **MCEER** EARTHQUAKE ENGINEERING TO EXTREME EVENTS

Conclusions

- Recently developed options for seismic design and retrofit illustrated (BRB with Fuse, TEBF, Rocking)
- Instances for which replacement of sacrificial structural members (considered to be structural fuses dissipating hysteretic energy) was accomplished, in some cases repeatedly.
- Article/Clauses for the design of some of these systems are being considered by:
 - CSA-S16 committee for 2009 Edition of S16
 - AISC TC9 Subcommittee for the 2010 AISC Seismic Provisions
- Emerging field: opportunities to develop structural fuse concepts still exist

Acknowledgments

- Ph.D. Students:
 - Michael Pollino – *Rocking Steel Framed Systems*
 - Jeffrey Berman – *Seismic Retrofit of Large Bridges Braced Bent*
 - Ramiro Vargas – *Enhancing Resilience using Passive Energy Dissipation Systems*
 - Samer El-Bahey – *Structural Fuses for Bridges*

Funding to MCEER from:

- National Science Foundation
- Federal Highway Administration

Thank you!

Questions?